+135-3858-6433 (GuangDong)
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LNP™ STAT-KON™ Compound ME006

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound MC-1006
Product reorder name: ME006

LNP STAT-KON* ME006 is a compound based on Polypropylene resin containing 30% Carbon Fiber. Added features of this material include: Electrically Conductive.

TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	590	kgf/cm²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	580	kgf/cm²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	0.5	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	0.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	176800	kgf/cm²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	790	kgf/cm²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	125400	kgf/cm²	ASTM D 790
Tensile Stress, yield, 5 mm/min	56	MPa	ISO 527
Tensile Stress, break, 5 mm/min	55	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	0.5	%	ISO 527
Tensile Strain, break, 5 mm/min	0.5	%	ISO 527
Tensile Modulus, 1 mm/min	13990	MPa	ISO 527
Flexural Stress	58	MPa	ISO 178
Flexural Modulus, 2 mm/min	12330	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	8	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Multiaxial Impact	34	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	109	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	4	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	153	°C	ASTM D 648

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

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TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	132	°C	ASTM D 648
CTE, -30°C to 30°C, flow	2.33E+01	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	5.91E+01	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	153	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	125	°C	ISO 75/Af
PHYSICAL			
Density	1.06	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.03	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.2 - 0.4	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.7 - 0.9	%	ASTM D 955
Density	1.06	g/cm³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.03	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+01 - 1.E+03	Ohm	ASTM D 257

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	225 - 250	°C
Front - Zone 3 Temperature	240 - 250	°C
Middle - Zone 2 Temperature	215 - 225	°C
Rear - Zone 1 Temperature	195 - 205	°C
Mold Temperature	30 - 50	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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